HTP1F

125°C

Electrical heating cable for the heating of moderately long pipelines.

LONGLINE

High Effciency Series Resistance Single Conductor Heating Cable

- Circuit lengths up to 5km.
- Single supply point - minimises supply cabling costs.
- Available up to 600VAC.
- Power outputs up to 23W/m.
- Easy installation in convenient lengths.
- Full range of controls and accessories available.

FEATURES

LONGLINE HTP1F is a series resistance, single conductor heating cable supplied in multiples of 3 cables for configuring with a 3 phase heating system.

Construction

The insulated conductors are sheathed with thermoplastic for flexibility. A copper braid and overjacket can be provided for additional mechanical protection or for grounding purposes.

The Design

The number of heating cables and their conductor sizes are designed to produce the desired heat output for the circuit length required. The LONGLINE heaters are connected directly to the 3 phase mains voltage or, when required, to a step-up transformer.

Improved Safety and Efficiency

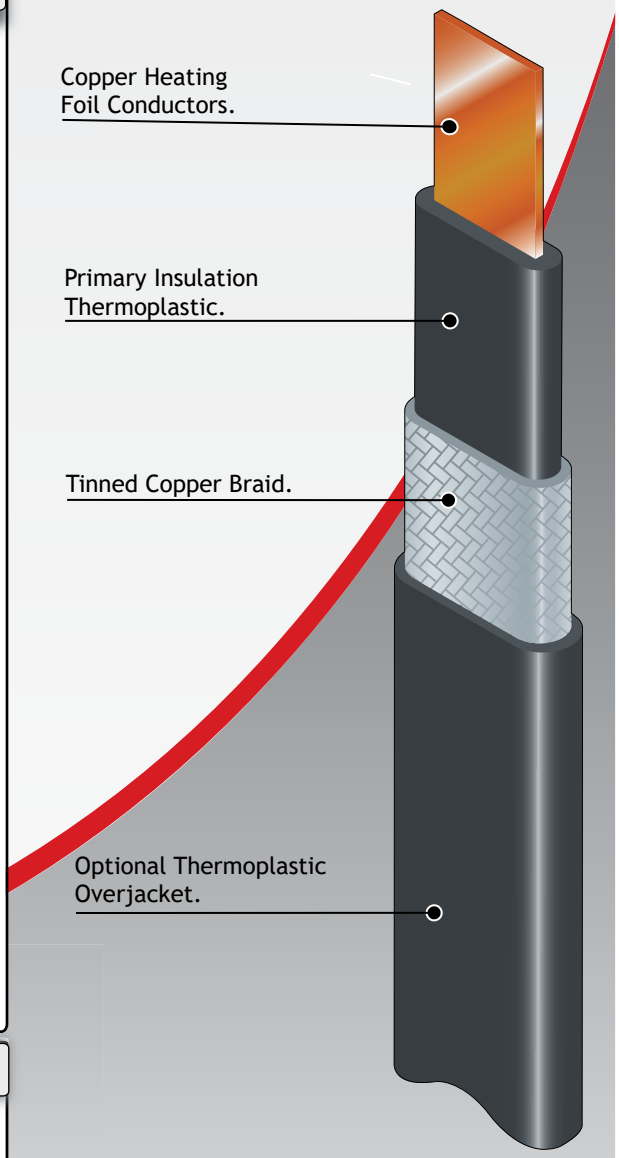
The large heated surface of LONGLINE'S flat foil construction results in lower operating temperatures than equivalent round conductor constructions. Thus, improving safety and system life. The high efficiency produces a power capability up to 23W/m.

Installation

LONGLINE cable may be straight run or spiralled to above ground pipes. For buried lines, cables are usually drawn into channel raceways within a pre-insulated pipeline system.

Minimal Supply / Distribution Costs

LONGLINE minimises the number of electrical supplies needed and so minimises supply cabling and distribution costs. Cable is provided in convenient lengths, eg. 200m for series connection at site.



LONGLINE - A COMPLETE SYSTEM

Reliability of the heating system is usually paramount. LONGLINE cables form only part of a high integrity LONGLINE heating system. This includes power control, temperature control and circuit health monitoring or alarm equipment - all specifically developed and produced by Heat Trace Limited.

HEAT TRACE™ SETTING THE STANDARDS LEADING THE WAY

45 Years 1974 - 2019

The Heat Tracing Authority™

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SPECIFICATION

MAXIMUM TEMPERATURE	Un-energised	125°C (257°F)
MINIMUM INSTALLATION TEMPERATURE:		-40°C (-40°F)
POWER SUPPLY:	Up to 600V 3 phase according to design requirements	
POWER OUTPUT:	Up to 23W/m by design according to application requirements	
HEATING CONDUCTOR THICKNESSES:	i) 16mm wide 1.0, 1.25, 1.5mm ii) 20mm wide 1.75, 2.0mm	

Please note that Heat Trace will size conductors to provide the required W/m output for required circuit length.

WEIGHTS AND DIMENSIONS

16mm Foil Width

Type Ref	Dimensions (mm) +/-0.5	Weight kg/100m	Min Bend Radius
HTP1F	20.0 x 6.0	36	35mm
HTP1F..C	21.0 x 7.0	44	35mm
HTP1F..CT	22.0 x 8.0	65	75mm

20mm Foil Width

Type Ref	Dimensions (mm) +/-0.5	Weight kg/100m	Min Bend Radius
HTP1F	24.0 x 6.0	48	35mm
HTP1F..C	25.0 x 7.0	58	35mm
HTP1F..CT	27.0 x 8.0	86	75mm

CONSTRUCTION:

Heating Conductors	Copper
Primary Insulation	Thermoplastic
Sheath	Thermoplastic
Braid (optional)	Tinned Copper
Over Jacket (optional)	Thermoplastic

ORDERING INFORMATION:

Example HTP1F-CT/1.0

- Thermoplastic Sheath
- Single Heating Conductor
- Tinned Copper Braid
- Thermoplastic Overjacket
- Conductor Thickness (mm)

MAXIMUM PIPE / WORKPIECE TEMPERATURE

The surface of the heater must not exceed the maximum withstand temperature of its constructional materials or the Temperature Classification (if installed in a hazardous area). This is ensured by limiting the pipe or workpiece temperature to a safe level either by design calculation (a Stabilised Design) or by means of temperature controls.

For worst case conditions, the temperature of steel pipes should be limited to the following levels:-

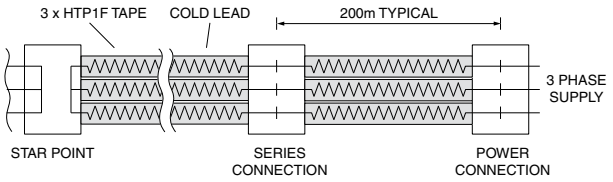
HEATER NOMINAL OUTPUT (W/m)	MAXIMUM PERMISSIBLE PIPE TEMPERATURE (°C)		
	HTP1F	HTP1F-C	HTP1F-CT
10	112	109	100
15	94	95	85
23	78	80	70

For conditions other than worst case or pipes of other materials (e.g. plastic, stainless steel), consult Heat Trace.

Tolerances: Voltage + 10%; Resistance ± 10%

Pipe temperatures much higher than those given above may be accomodated by using Heat Trace Limited's voltage compensating devices. Please call for further details.

TYPICAL ARRANGEMENT



ACCESSORIES

Heat Trace supply a complete range of accessories including termination/splice kits, end seals, junction boxes and controls.

HEAT TRACE™ SETTING THE STANDARDS LEADING THE WAY

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